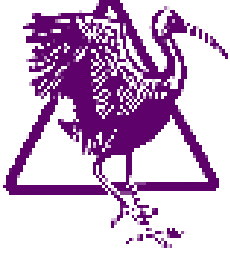
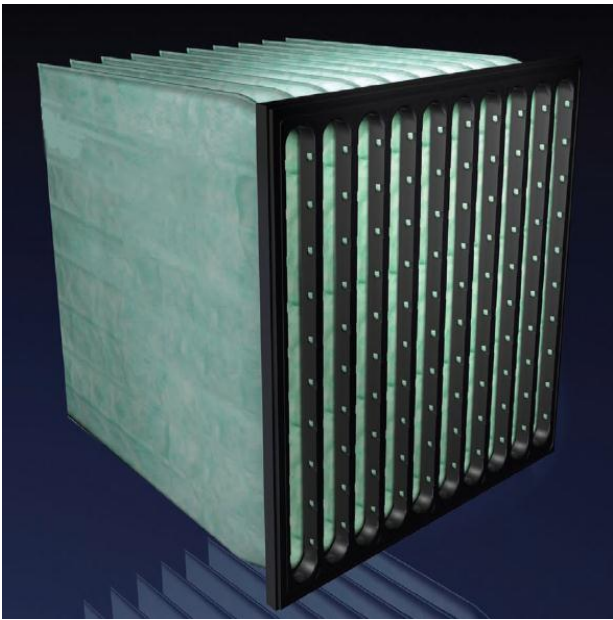


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Stage 2 or 3 Installation Manual



Installation for drum filters – Filter elements may differ.

1. Lay out all frames with holding clips in the top and bottom position. Ensure that all of the holding clips are facing in the same direction.
 - a. Apply silicone between each frame.
 - b. Join frames together using 1/4" rivets, making sure that a Stiffner bar goes in between each section (1x4 Column) of frames.

Figure 1



Figure 1-b



Figure 1-a



Figure 1-b (cont.)



2. Join together both frame sections using silicone and ¼” rivets.
 - a. Install the entire completed frame into the enclosure.

Figure 2



Figure 2-a



Figure 2-a (cont.)



3. Begin to insert the filters into each open frame space.
 - a. Place the filter gently into the frame, pushing down on all sides until the filter edges pass the clips within the frame.

Figure 3-a



Figure 3-b

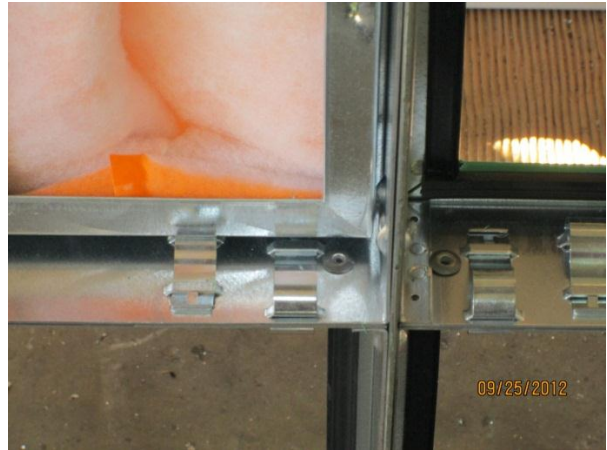


Figure 3-b (cont.)

