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Bulletin 082808

Technical Bulletin-Pneumatic Separators

In the past, Ibis had some sub-assemblies used in the pneumatic separators manufactured by outside suppliers. The flat (internal) doffers and the bottom (round) doffers were out-sourced. It has been brought to our attention that the wiper blade (flight) mounting platform was not provided with a consistent, uniform hole pattern. This faulty hole pattern creates a problem when replacing the wiper blades. To avoid having multiple hole patterns and multiple part numbers, a "doffer exchange program" has been implemented for the D-147-54 and the D-130-48 pneumatic separators/distributors.

A drawing for the wiper blades (flights) will be supplied for these two models. If you have one of these models, compare the drawing with your actual doffer hole pattern. Advise Ibis if your model and serial number separator has this correct hole pattern. If "yes", we will so record in our files. If "no", we will send a doffer assembly on an exchange basis. You will replace your doffer with the correct hole pattern doffer and return the defective doffer to Ibis for remanufacture.

The separator with sub-assemblies is now being made "In House" to avoid any future problems. Ibis regrets any inconvenience this error may have caused during your maintenance procedure. Your business is important to Ibis and we want to offer the most viable solution to this problem.



